



WHO WE ARE

Since 1978, we've been protecting your metal surfaces in ways others don't dare. We're as tough as we are precise. Incomparable finishes, tight tolerances, plus a proud legacy of integrity and innovation. Think solid with a side of rebel. It's what makes us, and you, shine.

WHAT WE DO

Bales fuses science and craftsmanship in everything we do. We work with you to determine the best surface treatment to prevent or tackle everything from friction and release issues to wear, corrosion and more. No matter the industry.

At the same time, we have a reputation for innovation. We're constantly expanding our capabilities and array of proprietary products and processes:



SURFACE COATINGS

NIBORE™
NICKLON™
DIAMOND EN™
Electroless Nickel
Sulfamate Nickel
Diamond Chrome
Hard Chrome



SURFACE FINISHES

Diamond Polishing
Glass Bead Blasting
Aluminum Oxide Blasting
Liquid Honing



VALUE-ADDED SERVICES

Micro TIG Welding
SS Passivation
Masking
Stripping
Barrel and Rack Plating
X-ray Certification
MIL Spec Certification
Pick-up and Delivery
24/7 Availability



HOW WE SERVE YOU

At Bales, it doesn't matter where in the world our customers are or what the industrial application is.

WE'VE SEEN IT ALL

We've worked on everything from Swiss machine parts to cutters, dies, mechanical components, and more.

TROUBLE WITH MOLDS

This is where we got started. We're the industry leader when it comes to tackling critical issues with molds, such as sticking, abrasion and wear.

WE'VE GOT SOLUTIONS

If it's metal and you have an issue, we'll work with you to solve it. Our experts have solved unique problems with many types of metal across countless industries.

WHY BALES IS BETTER



WE'RE ANODE OBSESSED

You could say we're control freaks. At Bales, we can control the thickness of all our coatings. We deliver maximum coverage, no matter how intricate the application.



WE INNOVATE AROUND YOU

Bales lives at the cutting edge. By staying current on the changes and challenges you're up against, we're able to tackle jobs others pass on for fear of failure.



WE STAND BY OUR WORK

It's called integrity, and our company was built on it. Whatever it takes to get the job done right. Capability to run 24/7. Commitment to continuous improvement. Customer-centric. That's just how we roll.



WE'RE GREEN AND ALWAYS GETTING GREENER

Bales is serious about sustainability. In fact, we were the first company in our community to be honored for our ongoing "green" efforts.



OUR ROOTS ARE STRONG

Our second generation and woman-owned business was founded on expertise and deep commitment to customers. Every time we exceed your expectations, we honor Steve and Mike Bales. It means everything to us that we carry on their legacy.



GLOBAL REACH, COMMUNITY FOCUS

We serve customers coast-to-coast and across the globe. Proud to support the U.S. manufacturing sector, we're active in an array of associations that feel very much like an extension of the Bales family.